

NCIAS COVER FABRICATION SPECIFICATIONS

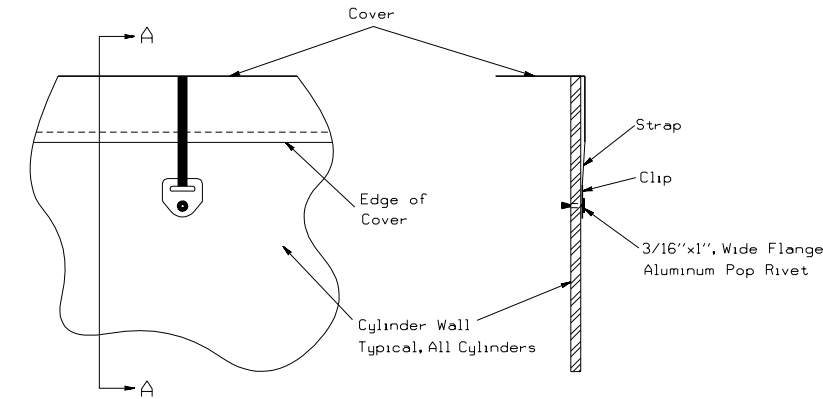
Fabric - The NCIA Cover shall be fabricated from Vinyl-Coated Polyester Fabric conforming to the following minimum requirements: Base Fabric Weight=6.0 oz/sy; Total Fabric Weight=22.0 oz/sy; Tongue Tear (Method 5134)=150 lb; Grab Tensile (Method 5100)=500/400 lb; Strip Tensile (Method 5102)= 400/300 lb/in.; Hydrostatic Resistance (Method 5512)=500 psi; Color-Black. A sample of the proposed fabric shall be submitted for approval prior to its use for the NCIA Cover.

Straps - The NCIA Cover Straps shall be placed and sewn to the Cover Fabric in the configuration shown. The Straps shall be fabricated from 2"-wide Black Seat-belt material, with a minimum total tensile strength of 5000 lb. Strap location dimensions shown are to the Strap Centerlines.

Thread - The Straps shall be securely fastened to the Cover Fabric with black or natural color, size EE Nylon thread.

Stitching - Stitching shall be full length of all Straps and in conformance with the configuration shown below. Vertical stitching shall be used throughout the NCIA Cover with a size of 6 per inch. All loose thread ends shall be securely tied to prevent raveling.

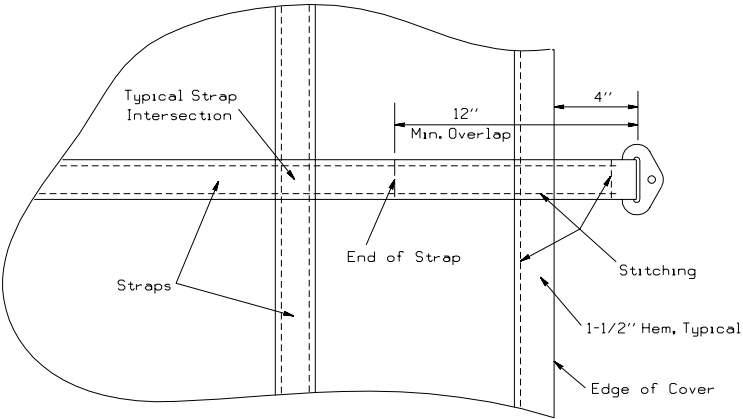
Clips - Chrome-plated steel clips conforming to the configuration shown below shall be fastened to the free end of each Strap. Each Clip shall have a 2" slot and 5/16" hole as shown.



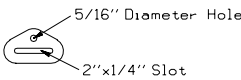
Note: Rivet Holes shall be placed such that the Cover is taut throughout the NCIA.

NOTE: THE THREE REAR-MOST COVER CLIPS SHALL BE BOLTED (NOT RIVETED) TO CYLINDER 8 USING 5/16"X1" ALUMINUM BOLTS, NUTS, AND WASHERS. ALL OTHER CLIPS SHALL BE RIVETED TO THE CYLINDER WALLS AS SHOWN.

COVER ATTACHMENT TO CYLINDERS



TYPICAL COVER SECTION



STANDARD SHEET					
CONNECTICUT DEPARTMENT OF TRANSPORTATION					
NARROW CONNECTICUT IMPACT-ATTENUATION SYSTEM					
COVER DETAILS					
REVISIONS			Designed by: <u>John F. Carney III</u>	Date: <u>2/90</u>	
NO.	DATE	DESCRIPTION	Drafted by: <u>Michael E. Ryan</u>	Date: <u>2/90</u>	
1	4/91	Fabric Weight.	Checked by: <u>Eric C. Lohrey</u>	Date: <u>3/90</u>	
			Approval Rec:	Date: _____	
			Approved:	Date: _____	
			F.H.W.A. Approval:	Date: _____	
Scale: NOT TO SCALE				STANDARD NUMBER	
				1804-B5	